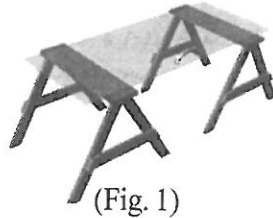


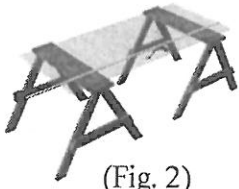
Assembly Instructions for VGP "Clamp-on" Rail Doors

1. Unbox VGP rails and hardware and check for accuracy and to make sure the order is complete before beginning.
2. Set your glass on horses or any adequate area for assembly. (See Fig. 1)

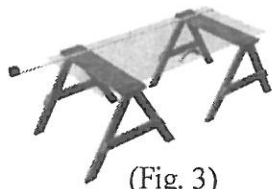


(Fig. 1)

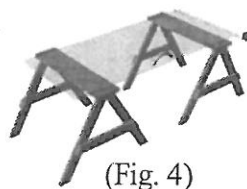
3. Check the glass for quality, accuracy, thickness and squareness before beginning. (See Fig. 2-7)



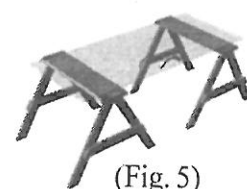
(Fig. 2)



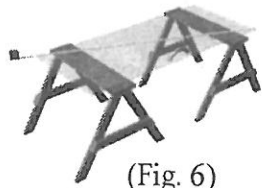
(Fig. 3)



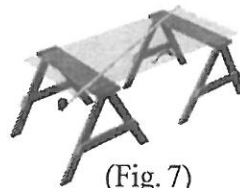
(Fig. 4)



(Fig. 5)

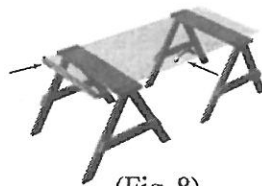


(Fig. 6)



(Fig. 7)

4. Confirm what the swing of the door is and make sure to place the pivot end opposite of where the handle preps are located. (See Fig. 8)



(Fig. 8)

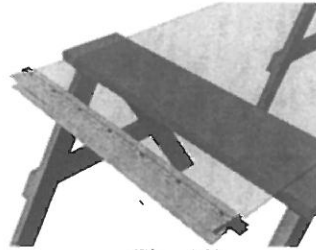
5. Place the u-shaped gasket in the glass pocket of the door rail. (See Fig. 9)



(Fig. 9)

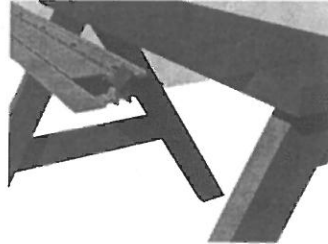
Assembly Instructions for VGP "Clamp-on" Rail Doors

6. Slide the assembly of the 2 side rail pieces, the center channel & blocking onto the glass.



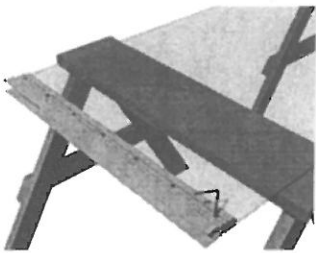
(Fig. 10)

7. Trim the vinyl. (See Fig. 11)

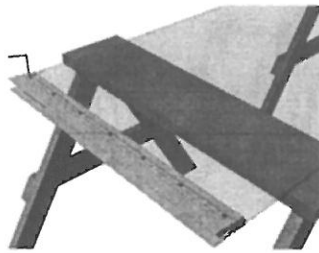


(Fig. 11)

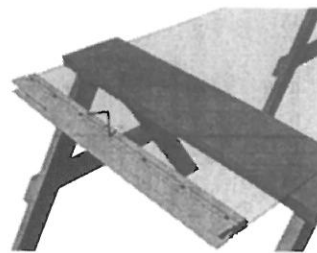
8. Tighten the rail to the glass with the screw and locknut (80 INCH LBS). Alternating screws (See Fig. 12-18)



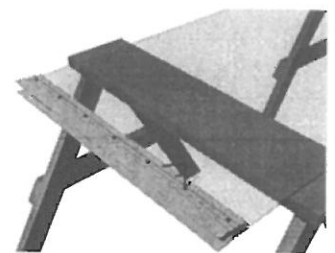
(Fig. 12)



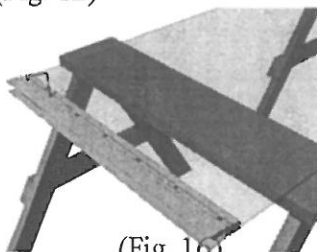
(Fig. 13)



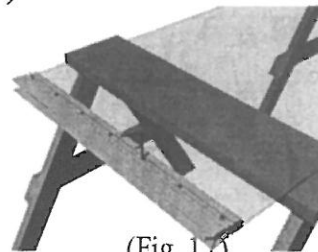
(Fig. 14)



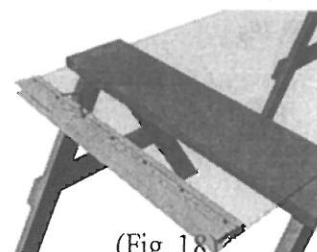
(Fig. 15)



(Fig. 16)

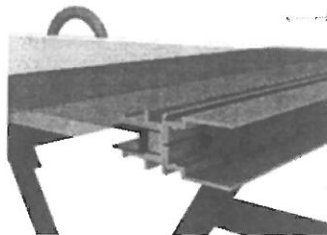


(Fig. 17)



(Fig. 18)

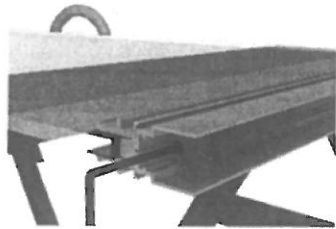
9. Install the rail hardware to the rail blocking. (See Fig 19)



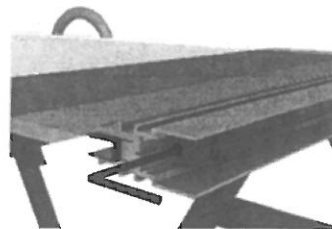
(Fig. 19)

Assembly Instructions for VGP "Clamp-on" Rail Doors

10. Adjust the rail blocking to the correct pivot location. (See Fig 20 & 21)



(Fig. 20)



(Fig. 21)

11. Repeat the process for the other end of the door.

12. Check the door to make sure that the door height & width are correct. (See Fig. 22-25)



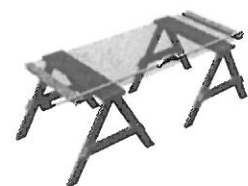
(Fig. 22)



(Fig. 23)



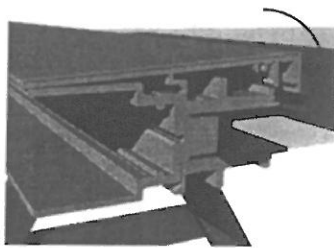
(Fig. 24)



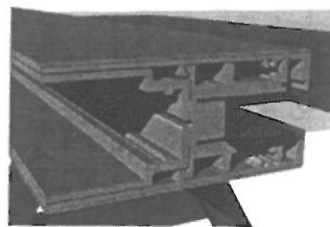
(Fig. 25)

13. Do not attach snap covers until you are sure the door is the correct size.

14. Attach 2 aluminum snap covers to the rail. (See Fig. 26-37)

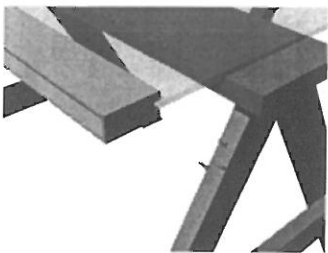


(Fig. 26)

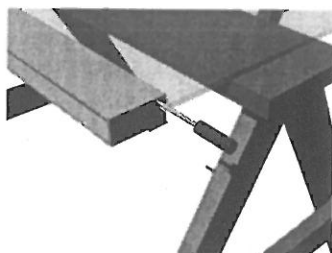


(Fig. 27)

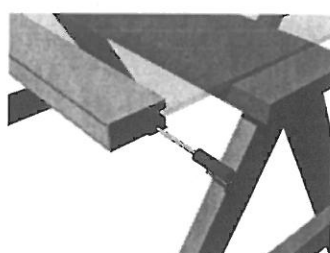
15. Attach the end caps to the end of the rails. (Fig. 28-31) Please note that the screws are self-drilling screws and drill wax should be used with a screw gun at a low torque setting.



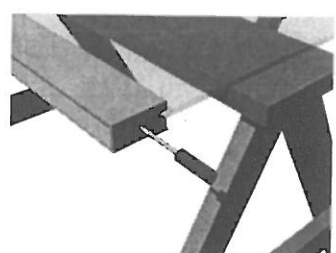
(Fig. 28)



(Fig. 29)



(Fig. 30)



(Fig. 31)